Large Size High-Temperature PBF AM System

Capable for Super Engineering Plastics

AM-E³ 550C-HT

Largest work size of AM-E³

550 × 550 × 540mm

Can be placed parts over a wide range due to precise temperature control

Maximum process temperature 280℃	Largest work size	Maximum laser scanning speed 20m/sec

Capable for Super Engineering Plastics

八十島 10/5発

- Maximum process temperature is up to 280℃
- Capable with 3D printing for high melting materials, such as PPS and PFA

Laser Beam Diameter Φ0.48mm

Fine shape can be printed with large machine size, by Φ0.48mm laser beam diameter of high resolution.

Can be printed over a wide range of areas

Can be placed parts over a wide range due to precise temperature control and stable temperature distribution

Significantly improve for productivity

Can be significantly reduced cool-down time in machine chamber by using optional cooling box unit which bring production efficiency

ASPECT

Specification

Machine size（mm）*1	W2300 × D1730 × H2490
Machine weight	2.5 ton
Chiller	43kg×2 units
Power voltage	3 phase AC200V±10% 100A　50/60Hz
Power Consumption	24kVA
Environment	Room temperature 18～24°C(within ±2°C rage during machine operation) Humidity under 70%
Application software	Original software
Data format	STL data format
Accessories	●BOS(Breakout station)　●Lifter　●Feed cartridge ●Chiller×2 units　●Part cartridge
Ancillary equipment	●N2 supply device　●Deodorizing device　●Blaster　●Material mixer　●Shifter ●Air compressor　●Explosion proof vacuum cleaner　●Dust collector ●Oxygen Concentration alarm
Optional	●Thermal image sensor　●Automatic material recycling equipment ●Semi-automatic breakout equipment ●Cooling Box unit　●Feed cartridge　●Part cartridge

Possible parts placement range	500mm × 500mm × 510mm
Actual parts size(XYZ)	480mm × 480mm × 500mm
Laser beam	CO2 Laser 100W Φ0.48mm
Laser beam scanning	Digital Galvanometer mirror method/　Selectable for scanning pattern
Maximum scanning speed	20m/sec
Maximum process temperature	280°C

*1　Do not include PC・Signal light・N2 piping .

Material

ASPEX-PPS	ASPEX-PPS+GB	ASPEX-PPS+CF	ASPEX-PPS+GF
○	○	○	○

ASPHIA-PA6＋GF	ASPEX-PFA
○	○

ASPEX-PA	ASPEX-PA2Neo	ASPEX-GB	ASPEX-GB2Neo
○	○	○	○

ASPEX-PA2FR	ASPEX-FPA	ASPEX-PBT	ASPHIA-PP
○	○	○	○

ASPEX-POM
○

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